





## Parts Breakdown

HR2470

*Products with multiple versions are listed in subsiding order with the newest version on top not indented*

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	286263-4	CAP 35, HR2450F	0
2	233940-9	RING SPRING 19, HR2450F	0
3	417629-9	CHUCK COVER,HR2450F	0
4	257241-1	RING 21, HR2450F	0
5	345187-4	GUIDE WASHER, HR2450F	0
6	233916-6	CONICAL COMP. SPRING 21-29	0
7	921923-8	HEX. BOLT M8 X 120, HP2050F	0
8	345280-4	HEX. WASHER, HP2050F	0
9	417630-4	GRIP BASE, HP2070F	0
10	158057-6	GRIP 36 CPL., HR2470F	0
13	162245-9	CHANGE LEVER, HR2470F	0
14	233459-8	NG 3, HR1830F	0
15	419192-8	LOCK BUTTON, HR1830F	0
16	213278-8	O RING 17,HR2450F	0
17	158216-2	GEAR HOUSING CPL., HR2470F	0
18	266351-3	TAPPING SCREW 4X35, 9557PB	0
19	153290-5	NEEDLE BEARING CPL., HR2450F	0
20	233929-7	RING SPRING 29, BHR240	0
21	267791-8	WASHER 32, BHR240	0
22	233401-9	COMP. SPRING 32, BHR240	0
23	227109-5	SPUR GEAR 51, BHR240	0
24	216022-2	STEEL BALL 7.0, HR2400	0
25	158574-6	TOOL HOLDER CPL., HR2470F	0
26	267229-3	FLAT WASHER 28, BHR240	0
27	331769-8	SLEEVE 9, HR2470F	0
28	324669-9	IMPACT BOLT, BHR240	0
29	324402-9	RING 10, BHR240	0
30	421955-0	CUSHION RING 13, BHR240	0
31	324216-6	O RING CASE, HR2450F	0
32	213073-6	O RING 9,HR2455	0
33	233917-4	RING SPRING 28, HR2450F	0
34	324733-6	STRIKER, HR2470F	0
35	213227-5	O RING 16M, HR2455	0
36	318132-2	PISTON CYLINDER, HR2470F	0
37	267104-3	FLAT WASHER 12, HR2400	0
38	324215-8	PISTON JOINT, HR2450F	0
39	267104-3	FLAT WASHER 12, HR2400	0
40	213727-5	O-RING 63, BHR240	0
41	211012-0	BALL BEARING 606ZZ, HR2410	0
42	961003-8	RETAINING RING S-7, 9015B	0
43	233343-7	COMP. SPRING 7, HR2450F	0
44	331768-0	CLUTCH CAM, BHR202Z	0
45	324668-1	CAM SHAFT, BHR240	0
46	219014-0	SWASH BEARING 10,BHR200SH	0
47	226656-3	HELICAL GEAR 26, HR2470F	0
48	266273-7	H.S.H. BOLT M4X12, HR2450F	0
49	345179-3	BEARING RETAINER, HR2450F	0
50	267234-0	FLAT WASHER 8, HM1304B	0
51	211032-4	B. BEARING 608ZZ, N1900B	0
52	324212-4	RING 8, HR2450F	0
53	961011-9	STOP RING E-4, 4301BV	0
54	233342-9	COMP. SPRING 6, HR2450F	0
55	345363-0	CHANGE PLATE, HR2450F	0
56	158215-4	INNER HOUSING CPL., HR2470F	0
57	443126-9	FELT, HR2470F	0
58	213407-3	O RING 26, 4200H	0
59	213077-8	OIL SEAL 10, HR2470F	0
60	210059-1	BALL BEARING 6000DDW, HR4040C	0
61	267213-8	FLAT WASHER 10, HR2431	0
62	240092-9	FAN 64, HR2470F	0
63	515286-8	ARMATURE ASS'Y 115V, HR2470F	0
64	681670-0	INSULATION WASHER, HR2470F	0
64	681652-2	INSULATION WASHER, JR180DWB	0
65	210023-2	BALL BEARING 627DDW, 9910	0



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66	267804-5	WAVE WASHER 15, HR2470F	0
67	266334-3	TAPPING SCREW 4X60, HR2470F	0
68	344871-8	RETAINER, GD0800C	0
69	419716-0	BAFFLE PLATE, HR2470F	0
70	626576-5	FIELD 115V, HR2470F	0
71	419718-6	MOTOR HOUSING, HR2470F	0
72	863533-4	NAME PLATE, HR2470F	0
73	194074-2	CARBON BRUSH CB325,9553NB	0
74	638500-6	BRUSH HOLDER UNIT, HR2470F	0
75	650589-4	SWITCH, HR2470F	0
76	814961-6	S/N LABEL, HR2470F	0
77	682559-5	CORD GUARD 8, 6824	0
78	664895-1	CORD	0
79	687260-7	CORD CLAMP, GA5020	0
80	266324-6	TAPPING SCREW 4X22, HR2470F	0
81	631745-5	LIGHT CIRCUIT, HR2470F	0
82	419717-8	HANDLE COVER, HR2470F	0
83	266324-6	TAPPING SCREW 4X22, HR2470F	0
84	266324-6	TAPPING SCREW 4X22, HR2470F	0
85	961017-7	STOP RING E-3, 4304	0
86	417796-0	GUIDE BASE, HR2455	0
87	233344-5	COMP. SPRING 4, HR2450F	0
88	266374-1	TAPPING SCREW 4X25, GA7021	0
89	163430-7	LOCK PLATE CPL.	0
90	227179-4	SPUR GEAR 10, HR2470F	0
91	941102-2	F. WASHER 5, HM1100C	0
1001	324219-0	DEPTH GAUGE,HP2050F	0
1002	824799-1	PLASTIC TOOL CSE, HR2470F	0
1003	805452-8	LABEL, HR2470F	0